

ACCU SHARP CUTTING TOOLS PVT LTD		TITLE: LIST OF MACHINES AND UTILIZATION						DOC NO. : QF/MR/59	CL. NO. : 6.3	PG. NO.: 01 OF 01
SR. NO.	MACHINE NO.	NAME OF THE MACHINE	USED FOR THE OPERATION	USE STARTED ON	MAKE	USE STOPPED ON	AUTHORIZED SIGN	UTILISE HOURS / DAY	ACTUAL UTILIZATION / DAY	
1	CNC	TOOL & CUTTER GRINDING	LX 5	2005	KENNAMTAL WIDIA			21 HRS		
2	CNC	TOOL & CUTTER GRINDING	RX 5	2007	KENNAMTAL WIDIA			21 HRS		
3	CNC	TOOL & CUTTER GRINDING	RX 5	2008	KENNAMTAL WIDIA			21 HRS		
4	CNC	TOOL & CUTTER GRINDING	LX5	2008	KENNAMTAL WIDIA			21 HRS		
5	CNC	TOOL & CUTTER GRINDING	LX5	2008	KENNAMTAL WIDIA			21 HRS		
6	CNC	TOOL & CUTTER GRINDING	LX5	2008	KENNAMTAL WIDIA			21 HRS		
7	CNC	TOOL & CUTTER GRINDING	MX7	2013	ANCA PVT LTD			21 HRS		
8	CNC	CNC Tool & Cutter - ANCA MX5	Tools Resharpning & Mfg	2014	ANCA			22 Hours		
9	CNC	CNC Tool & Cutter - ANCA MX5	Tools Resharpning & Mfg	2014	ANCA			22 Hours		
10	CNC	TOOL & CUTTER GRINDING	TOOL & CUTTER SHARPENING, MFG.	2015	Rollomatic			18 HRS		
11	CNC	TOOL & CUTTER GRINDING	STRAUSAK	2015	U-Grind			22 Hours		

12	CNC	CNC Tool & Cutter-	RX5+	2016	KENNAMETAL WIDIA			21 HRS	
13	CNC	CNC Tool & Cutter-	RX5+	2017	KENNAMETAL WIDMA			21 HRS	
14	CNC	CNC Tool & Cutter-	Ecogrind Crystal 5 Axes	2017	KENNAMETAL WIDMA			21 HRS	
15	CNC	TOOL & CUTTER GRINDING	ROLLOMATIC 629XS	2018	Rollomatic			21 HRS	
16	TC-5	TOOL & CUTTER GRINDING	TOOL & CUTTER SHARPENING, MFG.	1998	MTC			18 HRS	
17	TC-6	TOOL & CUTTER GRINDING	TOOL & CUTTER SHARPENING, MFG.	2006	MTC			18 HRS	
18	CG- 1	CYLINDRICAL GRINDING	GRINDING	1998	JONES SHIPMAN			18 HRS	
19	CG- 2	CYLINDRICAL GRINDING	GRINDING	2005	JONES SHIPMAN			18 HRS	
20	10329	Micromatic Grinding	Grinding	Mar-15	Micromatic			18 HRS	
21	10330	Micromatic Grinding	Grinding	Mar-15	Micromatic			18 HRS	

END. NO : 01		PREPARED BY – MR				APPROVED BY– PROPRIETOR			
REV. NO. : 00									
REL. DT. : 02/05/2005									
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22	CG- 3	CYLINDRICAL GRINDING	GRINDING	2007	JONES SHIPMAN			18 HRS	
23	CG- 3	CYLINDRICAL GRINDING	GRINDING	2007	JONES SHIPMAN			18 HRS	
24	CG- 3	CYLINDRICAL GRINDING	GRINDING	2007	JONES SHIPMAN			18 HRS	
25	CG- 3	CYLINDRICAL GRINDING	GRINDING	2007	JONES SHIPMAN			18 HRS	
26	L-1	LATHE	TURNING	1998	MTC			16 HRS	
27	L- 1	LAPPING MACHINE	CARBIDE LAPPING	2005	MTC			16 HRS	
28	OPG -1	OPG GRINDER	PROFILE CUTTER	2006	WMW			16 HRS	
29	OPG -2	OPG GRINDER	PROFILE CUTTER	2006	WICK MAN			16 HRS	
30	L-1	LATHE	TURNING	2000	HMT			16 HRS	
31	M - 1	MILLING	MILLING	2001	BFW			16 HRS	
32	R L-1	RELIVING LETHE	RELIVING	2003	WMW			18 HRS	
33	Rapid -I	INSPECTION MACHINE	INSPECTION	2007	CUSTOMIZED TECHNOLOGY			20 HRS	

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34	Rapid -I	Inspection	2010	JONES SHIPMAN			18 HRS		
35	Zollar Genius 3	Inspection	2011	Zollar			12 HRS		