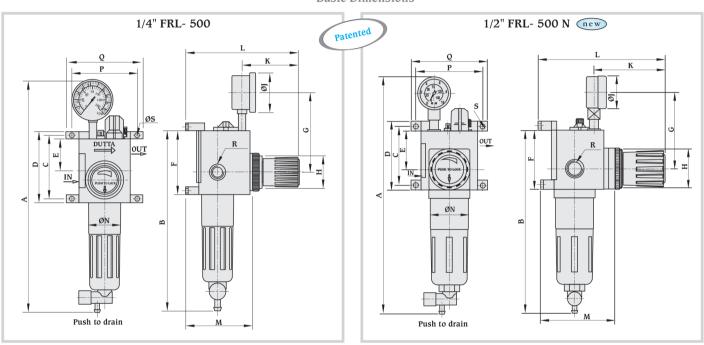


We, at Dutta Control, have successfully combined all three units i.e. Air Filter, Air Pressure Regulator and Air Lubricator in one single unit without compromising on any of the functions. It contains double diverter vane to give cyclonic motion to the air for effective moisture separation. The self-relieving diaphragm type regulator, regulates the outgoing air pressure inspite of wide fluctuations in the incoming air pressure. The proportion-maintaining lubricator supplies proportionate oil to the

compressed air in a precisely metered quantity. The pressure drop that occurs when the air flows through a venturi nozzle is used to convey oil from a reservoir to the drip cap. From here, the oil drips through a syphon tube into an air passage. As the oil leaves the syphon tube, it is atomised by the flowing air. Oil can be filled without closing the air supply. The drip rate is regulated using an adjusting screw. For general use, the factory sets it at 6 drops per minute.

Basic Dimensions



All dimensions in mm unless otherwise specified

| Туре | A | В | С | D | Е | F | G | Н | Ø J | К | L | M | ØN | P | Q | R | øs |
|----------------|-----|-----|----|----|----|----|-----|-------------|------|----|-----|-----|------|----|-----|----------|------|
| 1/4" FRL 500 | 271 | 193 | 68 | 76 | 44 | 68 | 76 | M 36 x 1.5P | Ø 43 | 63 | 124 | 82 | Ø 37 | 70 | 82 | 1/4" BSP | Ø4.5 |
| 1/2" FRL 500 N | 316 | 245 | 79 | 92 | 51 | 79 | 102 | M 52 x 1.5P | Ø 44 | 96 | 171 | 100 | Ø 52 | 90 | 102 | 1/2" BSP | Ø6.5 |

| Specifications | 1/4" FRL - 500 | 1/2" FRL - 500 N | | | | | | |
|-------------------------------|--|--------------------|--|--|--|--|--|--|
| Medium | Compressed air | | | | | | | |
| Design | Sintered filter with water separator Diaphragm type relieving regulator Directly proportional lubricator | | | | | | | |
| Mounting | Panel / Line mounting or bracket mounting | | | | | | | |
| Installation position | Vertical ± 5 ⁰ | | | | | | | |
| Connection | 1/4" BSP | 1/2" BSP | | | | | | |
| Standard nominal flow rate* | 1000 lit. / min. | 2500 lit. / min. | | | | | | |
| Max. operating pressure | 16 bar | | | | | | | |
| Regulator pressure range | 0.5 to 12 bar and 0.5 to 7 bar | | | | | | | |
| Range of lubricator operation | From 3 lit. / min. | From 6 lit. / min. | | | | | | |
| Filter rating | Standard : 40 μ Option : 1,2,5,10,20,70,100 μ | | | | | | | |
| Condensate capacity | 22 ml | 40 ml | | | | | | |
| Oil capacity | 45 ml | 110 ml | | | | | | |
| Temperature range | -10^{0} C to $+60^{0}$ C | | | | | | | |
| Material | Housing - Aluminium die casting, Filter Bowl - Polycarbonate, Seal - Nitrile | | | | | | | |

With 10 bar primary pressure, a working pressure 6 bar & pressure drop of 1 bar > For correct lubricator operation, a minimum flow rate of 125 lit. / min. is required.

Note: Subject to change without prior notice



















