



**MODELS- RINSER/FILLER/CAPPER FOR PET BOTTLES**

**WILL FILL -----**  
**MINERAL WATER**  
**NATURAL WATER**  
**FLAVOURED WATER**  
**ALCOHOL**

NO.	MODEL	SMARTFILL-STILL WATER			
		250 ml	500ml	1000ml	2000 ml
	R/F/C	BPM	BPM	BPM	BPM
1	9/9/4	45	45	40	15
2	10/10/4	60	60	50	20
3	12/12/4	70	70	60	30
4	16/16/4	80	80	70	35
5	18/18/6	90	90	80	45
6	20/20/6	120	120	90	50
7	24/24/8	150	150	140	70
8	24/30/8	200	200	180	90
9	30/30/10	200	200	180	90
10	40/40/10	250	250	200	100
11	30/50/12	350	350	250	120
13	40/60/12	400	400	300	150
14	60/80/20	600	600	400	200

**WILL FILL -----**  
**SYNTHETIC JUICES**  
**MILK**  
**FLAVOURED MILK**  
**READY TO DRINK (RTD)**  
**WINE**

<b>NO. MODEL</b>		<b>SMARTFILL-STILL LIQUID</b>			
	<b>R/F/C</b>	<b>250 ml</b>	<b>500ml</b>	<b>1000ml</b>	<b>2000 ml</b>
		<b>BPM</b>	<b>BPM</b>	<b>BPM</b>	<b>BPM</b>
<b>1</b>	9/9/4	38	38	34	12
<b>2</b>	10/10/4	51	51	42	17
<b>3</b>	12/12/4	59	59	51	25
<b>4</b>	16/16/4	68	68	59	29
<b>5</b>	18/18/6	76	76	68	38
<b>6</b>	20/20/6	102	102	76	42
<b>7</b>	24/24/8	125	125	120	60
<b>8</b>	24/30/8	170	170	145	70
<b>9</b>	30/30/10	170	170	155	75
<b>10</b>	40/40/10	210	210	170	85
<b>11</b>	30/50/12	300	300	210	100
<b>13</b>	40/60/12	340	340	255	125
<b>14</b>	60/80/20	510	510	340	170