



Technical Collaboration with WETEC-TOOLS Germany

Automotive Components					Οι
					1992 1995 1998
Engineering		Gears			2001 2004 2006
0	Aerospace				2009 2012
Watches		Home Appliances			2013 2015 2015
	Jewelry	A STREET		DECOTA	2016 The org cutting



## ur Journey...

- Established Rudrali International for manufacturing natural diamond tools for the Jewelry industry
- 5 Started manufacturing tools for the Watch industry, and began exporting to Swiss companies
- Developed specialized diamond tools for silicon wafer cutting applications in the Semiconductor industry
- Ventured into manufacturing tools for Contact lens cutting and other Ophthalmologic applications
- Incorporated as Rudrali Hi-Tech Tools Pvt. Ltd. and kicked off a phase of rapid expansion and growth
- Setup state-of-the-art infrastructure for manufacturing PCD & CBN tools
- Started inorganic expansions by acquiring Detroitbased Decota Tools, an end-to-end PCD & CBN manufacturer
- Received the prestigious 'Entrepreneur of the Year Award' from the Government of Maharashtra.
- Continued the global expansion by acquiring Wetech Tools, a 3-decade old German PCD & CBN tools manufacturer
- Established a manufacturing facility at Pune to cater to major Auto and Engineering OEMs
- Entered into a strategic technical collaboration with Wetech Tools Germany
- Set up to offer complete solution for Projects with Tooling Package for Automotive Industry.

organization is currently focusing on R&D for developing ng-edge tooling concepts that will meet future demands.

### **PCD** Inserts

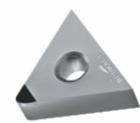
## **CBN** Inserts







SNEW 1204 ADFR



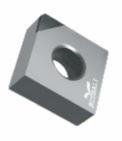
TNMA 160404





FE TCMW 110204

3NU TCMW 110204



CNMA 120404



VCGT 160404

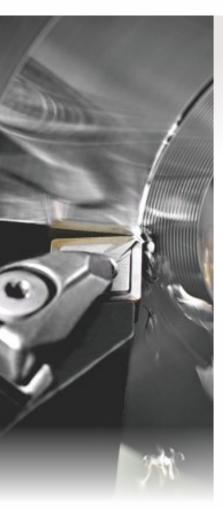


**RNGN 1204** 



2NU SNGA 120404





### Applications for PCD Tools

Automotive	Cylinder Head, Cylinder Block, Transmission Housing, Crank Case, Steering Housing, Master Cylinders, Valve Bodies, Throttle Bodies, Carburetors, Fuel Pumps, Oil Pumps Bodies, Air Conditioning Compressors & Housings, Starter Motor Housing, Pistons & Alloy Wheels.	
Pumps/Valves	Housings, Moving Parts	
Defence Sector	Brass Parts	
Home Appliances	Home Utensils	
Aircraft / Aerospace	Wing Tips, Ducts, Floor Posts, Cowling, Structural Components, Trim Panels	
Electrical Machinery	Commutator Shafts / Housings	
Computer and Electronic	Moving Discs; Mirrors/Lenses.	



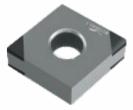
### Applications for CBN Tools

Automotive

Aircraft / Aerospace

Engineering

Other



4NU CNMA 120404



2NU VNGA 160408



SOLID CBN

Gears, Axles, Shafts, Bearings, Engine Blocks, Valve Seats, Brake Rotors, Brake Drums, Clutch Plates, Transfer Housings

Combustion Case, Shafts, Landing Gear, Bolts, Struts, Cylinders, Turbine Disk, Turbine Blades, Turbine, Shrouds, Engine Shafts, Turbine Vanes

Steel Roller

Pumps, Impellers, Shafts.

## PCD Rotary Tools



HSK Integral Reamer



PCD Milling Cutter



HSK Integral Reamer





**Bell Mouth Cutter** 





Flange Reamer

**Treppaning Tool** 



**OD Profile Tool** 





Parent Bore Reamer

Spherical Dom Profile Cutter



- Rudrali Reamers & End Mills are manufactured out of high-grade sub-micron carbide
- Reamers are available with special edge preparation and in various cutting options
- End Mills are available in Square, Corner radius options

#### Types of Reamers :

- Standard Reamers Flange Reamers
- Integral Reamers Drill cum Reamers
- Treppaning Tools Special Forming Tools
- Thread Milling Tools
- Special Slot Cutters & Grooving Tools



Ball Nose End Mill



Multi Step Reamer



# Special PCD/CBN Tools

### Natural Diamond Tools



DMI CARTRIDGE



REAMER GUN INSERT



VSR BITE



POSALUX TOOL



CNC TOOL



**GROOVING INSERT** 



**GROOVING BLADE** 



**TRIMMING TOOL** 



PCD TOOL



FLY CUTTER



### Applications of Special PCD/CBN Tools

VSR Bites (CBN)	are especially developed to suit the machining of Cylinder block Valve seats.		
Grooving Blades (PCD/CBN)	are exclusively developed for grooving & finishing of grooves on PISTONS where Piston Ring rests.		
Milling Cartridges (PCD/CBN)	are used in face milling operations where material removal rate required is higher.		
Reamer Gun Insert	Used in reaming applications & are replaced after wear with new on the same reamer body		
Grooving Insert	are used for making grooves with precise accuracy		
Trimming Tools	are exclusively developed for trimming the bur generated on components during machining		



### **Applications of Natural Diamond Tools**

Jewelry

Diamond	
---------	--

Computer Hardwa

Ophthalmology

**Electrical Motors** 

Automobile

Engineering

Watch



ICE LATH TOOL





VACUUM BRASED TOOL

Platinum, Gold & Silver Jewelry, Fashion Jewelry, CNC Cutting & Engraving 4 0-

	Diamond Sawing
are	Silicon Wafer Cutting
	Contact Lens, Surgery Tools
	DC motor Commutator
	Wheel Dressing
	Wire Drawing, CNC Milling.
	Watch Parts

### Carbide Tools





### **Special Tools**

- Boring Tools
- Woodruff Cutters
- Form Cutters
- T- Slot Cutters
- Hole Mills
- Countersinks
- Counter Bores
- Corner Radius Cutters

#### Drills

- Gun Drills
- Centre Drills
- Step Drills
- Long Drills
- 3-Flute Drills
- Twist Drills
- Burnishing Drills
- Flat Bottom Drills
- Micro Drills
- Spotting Drills
- Through Coolant Drills
- Spade Drills

### **Ball Nose**

- Ball Nose Milling Cutter
- Shoulder Milling Cutter
- Rough Milling Cutter
- Semi Finish Milling Cutter
- Finish Milling Cutter
- Slot Milling Cutter
- Burr Milling Cutter

### **Reamers**

- Micro Reamers
- Multi Diameter Reamers
- Solid Reamers
- Taper Reamers
- Gun Reamers
- Extra Long Reamers
- Through Coolant Reamers
- Burnishing Reamers





# **Tool Management Services**

RUDRALI TOOL MANAGEMENT SERVICES is a division of Rudrali hi-Tech Tools Pvt. Ltd.: At RHTMS (Rudrali Tool Management services) We provide the VALUE ADDED SERVICES to the customers RHTMS has a separate set-up for it's uninterrupted services to their esteemed customers for optimum utilization of tools.

**TOOL RESHARPENING**: At RHTMS we do the (Tool Re-sharpening) Diamond, PCD & CBN Special Tools on special Machines mostly are from Switzerland & Germany, On our imported machines we get BEST QUALITY OF SHARPENED EDGE to achieve the optimum tool life which is certainly cost effective & reduces the tool cost per piece in the present cut throat competitive Indian market.

# Turn Key Projects

Turnkey solution for new projects Tooling's : At Rudrali we have highly experienced & professional Design & Engineering Team with Application expert for Rotary Tools, Single Point Tools & Special Tools. This cluster of experienced professionals have successfully implemented new turnkey projects for automobile components & other engineering products. At Rudrali we also under take the productivity improvement projects as value added service through process, tools & program modification over existing set-up with cost effective solutions.

# Milling Cutter Body

#### **Overseas Customers**



- Contact : +91 88888 07063
- ★ Factory Sales Office Dealers



#### Solapur Plant

**Rudrali Hi Tech Tools Pvt. Ltd.** E- 94 M.I.D.C, Akkalkot Road, Solapur - 413 006. (MAH.) India. Tel.: +91-217-2651709 / 3293289 Fax: +91-217-2652643

#### Pune Plant

**Rudrali Hi Tech Tools Pvt. Ltd.** 113/7 'S' Block, MIDC Bhosari, Pune - 411 026. (MAH.) India. Tel.: +91-20-27128590

Email: hitech@rudrali.com | www.rudralihitechtools.com